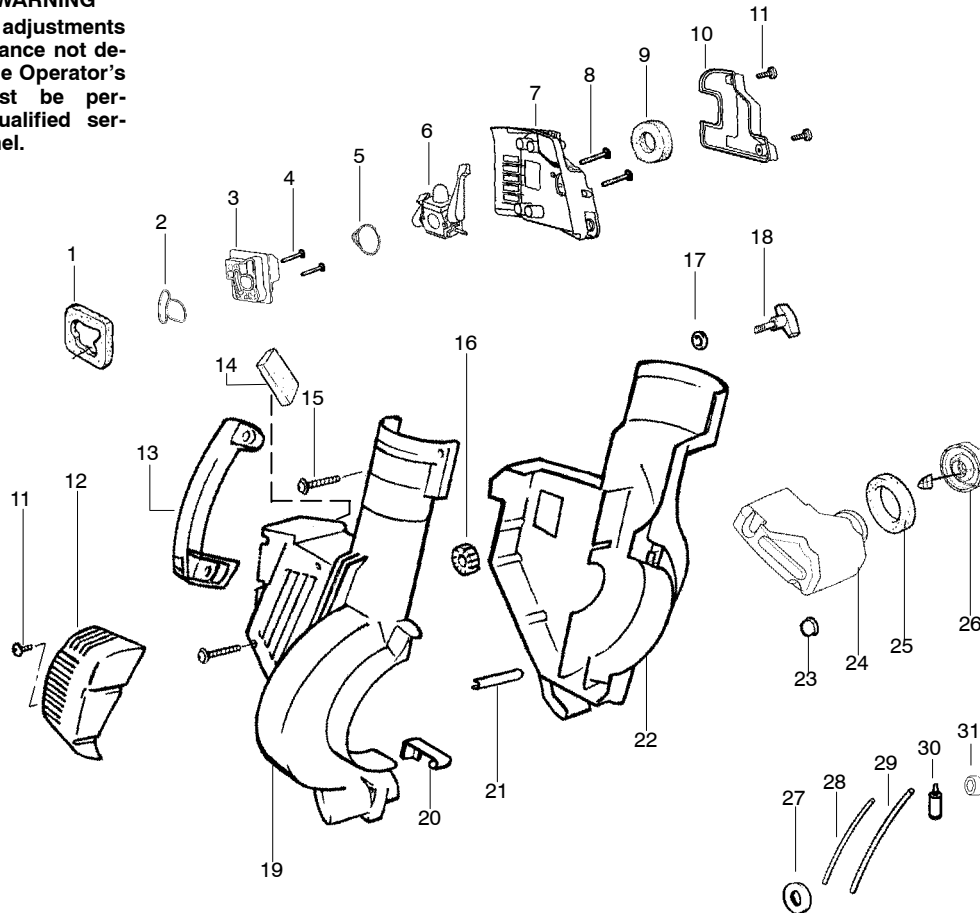


# TYPE 1

**WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



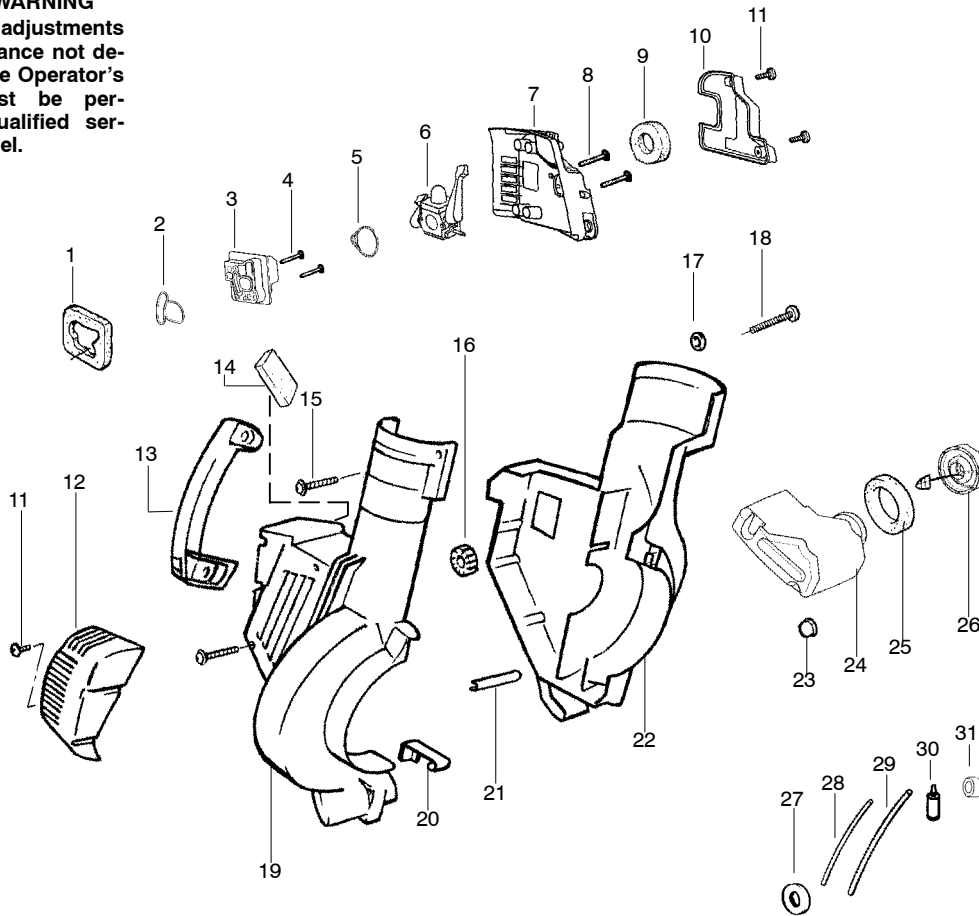
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071459	Air Dam (kit)	20.	530402044	Spring-Cover Latch
2.	530071458	Gasket-Adapter (kit)	21.	530049617	Guide-Starter Rope
3.	530035561	Carburetor Adaptor	22.	530058851	Housing-Left
4.	530016309	Screw	23.	530036792	Isolator-Crankcase
5.	530071458	Gasket-Carburetor (kit)	24.	530049491	Assy-Fuel Tank
6.	---	Kit-Carb Ass'y.	25.	530049527	Gasket-Fuel Tank
	530071632	(C1Q-W11C)	26.	530049386	Fuel Cap w/Retainer
	530071775	(WT-606)	27.	530049656	Grommet-Shroud
7.	530056629	Air Box	28.	530069247	Kit-Line Carb/Purge
8.	530015849	Screw-Carb.	29.	530069216	Kit-Line Tank/Purge
9.	530049383	Filter-Air	30.	530095646	Assy-Fuel Pick-up
10.	530056581	Cover-Air Filter	31.	530071459	Grommet-Fuel line (kit)
11.	530016349	Screw			Not Shown
12.	530056641	Guard-Muffler		---	Operator Manual
13.	530095469	Handle		545076624	Scan.
14.	530071459	Foam 71.1mm (kit)		545076623	Euro.
15.	530015886	Screw		545076625	Euro III
16.	530049323	Isolator		545076626	Euro IV
17.	530015197	Nut		545076627	Turkish
18.	530016322	Knob-Blower		530057414	Warning Decal
19.	530059193	Assy-Housing-RH (Incl. #20)		530402633	Decal-Screw Warning

## TYPE 2



### WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

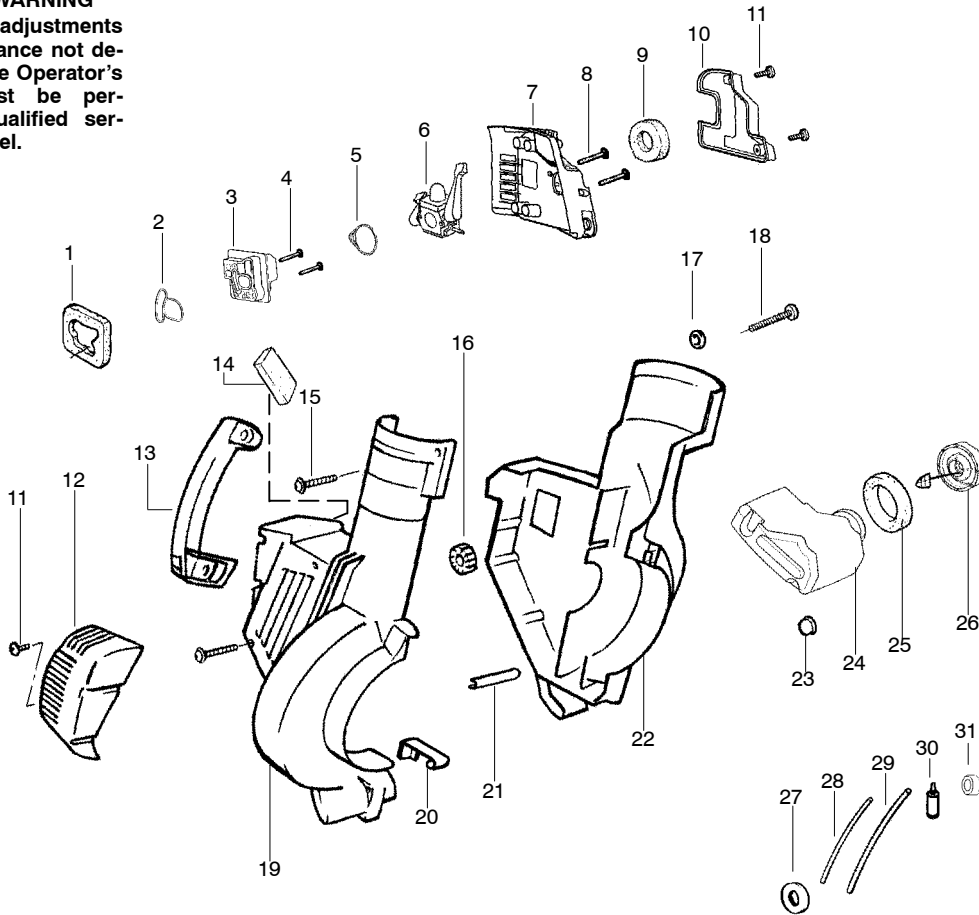


Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071459	Air Dam (kit)	20.	530402044	Spring-Cover Latch
2.	530071458	Gasket-Adapter (kit)	21.	530049617	Guide-Starter Rope
3.	530035561	Carburetor Adaptor	22.	545018103	Housing-Left
4.	530016441	Screw	23.	530036792	Isolator-Crankcase
5.	530071458	Gasket-Carburetor (kit)	24.	530049491	Assy-Fuel Tank
6.	---	Kit-Carb Ass'y.	25.	530049527	Gasket-Fuel Tank
	530071632	(C1Q-W11C)	26.	530049386	Fuel Cap w/Retainer
	530071775	(WT-606)	27.	530049656	Grommet-Shroud
7.	530056629	Air Box	28.	530069247	Kit-Line Carb/Purge
8.	530015849	Screw-Carb.	29.	530069216	Kit-Line Tank/Purge
9.	530049383	Filter-Air	30.	530095646	Assy-Fuel Pick-up
10.	530056581	Cover-Air Filter	31.	530071459	Grommet-Fuel line (kit)
11.	530016349	Screw			Not Shown
12.	545085001	Guard-Muffler		---	Operator Manual
13.	530095469	Handle		545076624	Scan.
14.	530071459	Foam 71.1mm (kit)		545076623	Euro.
15.	530015886	Screw		545076625	Euro III
16.	530049323	Isolator		545076626	Euro IV
17.	530015197	Nut		545076627	Turkish
18.	545003502	Screw		530057414	Warning Decal
19.	545018204	Assy-Housing-RH (Incl. #20)		530402633	Decal-Screw Warning
				545003021	Decal-CE Warning

## TYPE 3

**⚠ WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



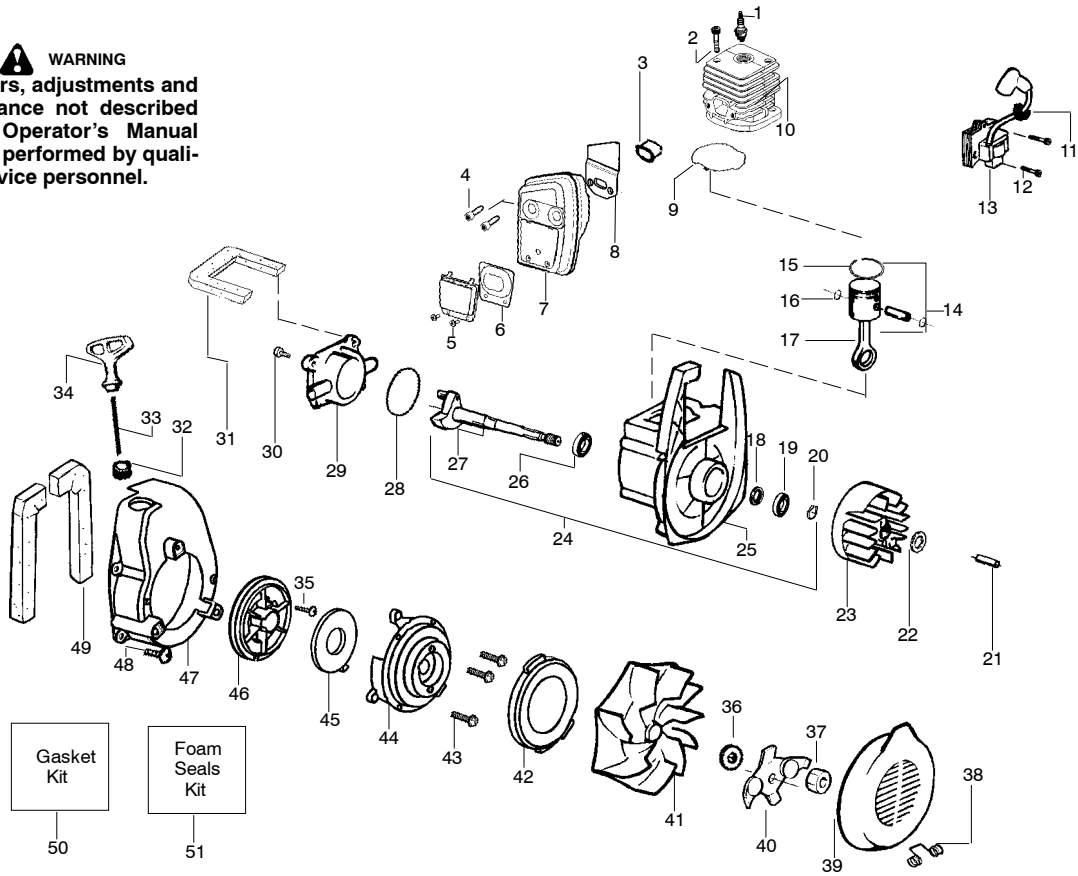
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071459	Air Dam (kit)	20.	530402044	Spring-Cover Latch
2.	530071458	Gasket-Adapter (kit)	21.	530049617	Guide-Starter Rope
3.	530035561	Carburetor Adaptor	22.	545018103	Housing-Left
4.	530016441	Screw	23.	530036792	Isolator-Crankcase
5.	530071458	Gasket-Carburetor (kit)	24.	530049491	Assy-Fuel Tank
6.	---	Kit-Carb Ass'y. (C1Q-W11C)	25.	530049527	Gasket-Fuel Tank
	530071632	(WT-606)	26.	530049386	Fuel Cap w/Retainer
	530071775		27.	530049656	Grommet-Shroud
7.	530056629	Air Box	28.	530069247	Kit-Line Carb/Purge
8.	530015849	Screw-Carb.	29.	530069216	Kit-Line Tank/Purge
9.	530049383	Filter-Air	30.	530095646	Assy-Fuel Pick-up
10.	530056581	Cover-Air Filter	31.	530071459	Grommet-Fuel line (kit)
11.	530016349	Screw	Not Shown		
12.	545085001	Guard-Muffler	---		Operator Manual
13.	530095469	Handle	↗ 545117580		Scan.
14.	530071459	Foam 71.1mm (kit)	↗ 545117579		Euro.
15.	530015886	Screw	↗ 545117581		Euro III
16.	530049323	Isolator	↗ 545117582		Euro IV
17.	530015197	Nut	↗ 545117583		Turkish
18.	545003502	Screw	530057414		Warning Decal
19.	545018204	Assy-Housing-RH (Incl. #20)	530402633		Decal-Screw Warning
			545003021		Decal-CE Warning

↗ = NEW PART NUMBER FOR THIS IPL

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

# TYPE 1

**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

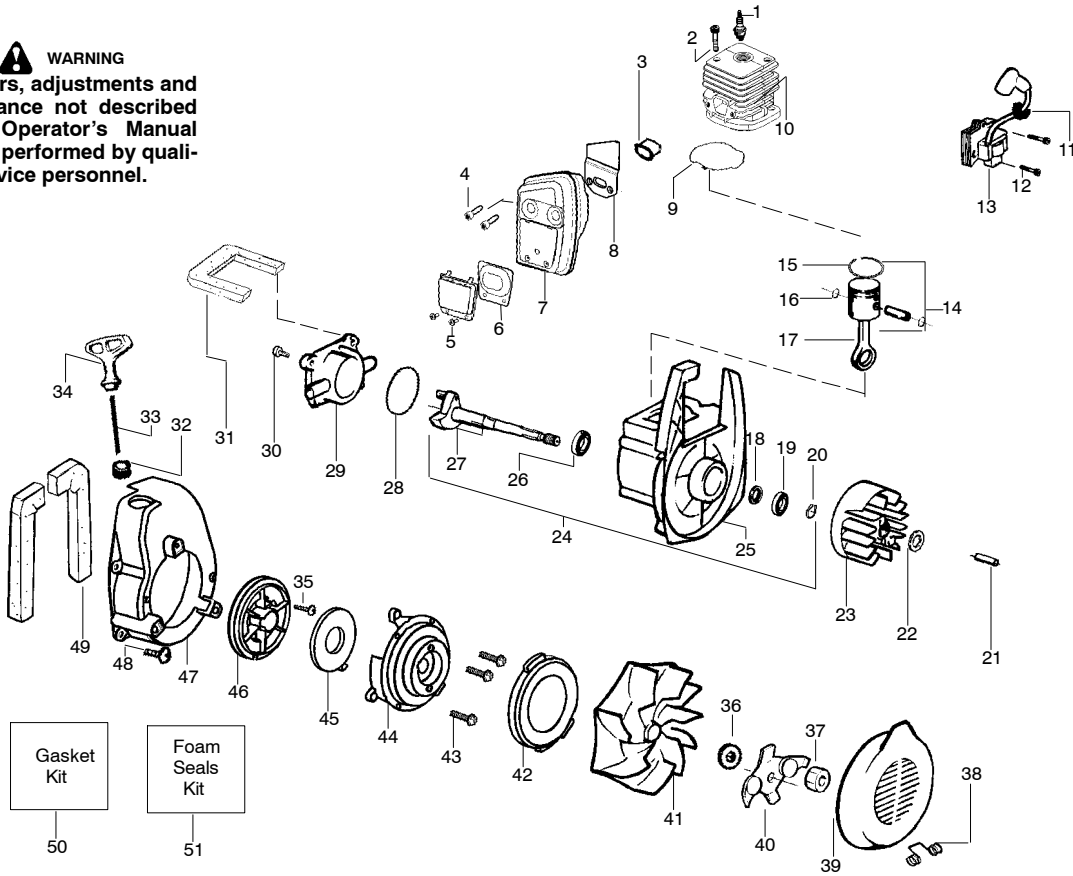


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	952030249	Spark Plug (RCJ-6Y)	21.	530016190	Spacer-Flywheel	40.	530095461	Assy-Mulch Blade
2.	530015953	Screw	22.	530015149	Washer	41.	530069817	Assy-Impeller
3.	*****	Insulator-Heat	23.	530039209	Assy-Flywheel	42.	530056625	Seal-Ring
4.	530016387	Screw-Muffler-Internal	24.	530071456	Assy-Crankcase/Crank shaft (incl. 20,25,27)	43.	530016349	Screw
5.	530015241	Screw	25.	530012492	Assy-Crankcase (Incl. 18,19,26)	44.	530055101	Housing-Pulley
6.	530071593	Kit-Spark Screen (incl. #5)	26.	530032125	Bearing-Inner	45.	530042086	Spring-Starter
7.	530071834	Kit-Muffler (incl. 4,5,6, & 8)	27.	530012452	Assy-Crankshaft	46.	530071466	Kit-Starter Pulley
8.	530071458	Gasket-Baffle (kit)	28.	530071458	O-ring-C/case (kit)	47.	530055102	Fan Housing
9.	530071458	Gasket-Cylinder (kit)	29.	530012443	Cover-Crankcase	48.	530015810	Screw
10.	530071457	Kit-Cylinder	30.	530015810	Screw	49.	530071459	Foam-182mm (kit)
11.	530019182	Grommet-Ign. Module	31.	530071459	Foam-219mm (kit)	50.	530071458	Kit-Gasket (page 1 incl. 2, & 5) (page 4 incl. 8,9, & 28)
12.	530016357	Screw-Ignition Module	32.	530029182	Eyelet-Flange	51.	530071459	Kit-Foam Seals (page 1 incl. 1,14,31) (page 4 incl. 31 & 49)
13.	530035505	Ignition Module	33.	530071467	Kit-Rope (Incl. 35)			
14.	530071833	Kit-Piston (Incl. 15 & 16)	34.	530049488	Handle-Starter			
15.	530055120	Piston Ring	35.	530016391	Screw-Rope			
16.	530015162	Retainer-Piston Pin	36.	530016402	Washer-Belleville			
17.	530069945	Assy-Connecting Rod	37.	530626605	Nut			
18.	530071615	Kit-Seal	38.	530402043	Spring-Return Cover			
19.	530055728	Bearing-Outer	39.	530049313	Inlet Door			
20.	530015941	Retainer Ring-C'chaft						

= NEW PART NUMBER FOR THIS IPL      \* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

## TYPE 2

**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	952030249	Spark Plug (RCJ-6Y)	21.	530016190	Spacer-Flywheel	40.	530095461	Assy-Mulch Blade
2.	530015953	Screw	22.	530015149	Washer	41.	530069817	Assy-Impeller
3.	530055191	Insulator-Heat	23.	530039209	Assy-Flywheel	42.	545078801	Seal-Ring
4.	530016387	Screw-Muffler-Internal	24.	530071456	Assy-Crankcase/Crank shaft (incl. 20,25,27)	43.	530016349	Screw
5.	530015241	Screw	25.	530012492	Assy-Crankcase (Incl. 18,19,26)	44.	545079101	Housing-Pulley
6.	530071593	Kit-Spark Screen (incl. #5)	26.	530032125	Bearing-Inner	45.	530042086	Spring-Starter
7.	530071834	Kit-Muffler (incl. 4,5,6, & 8)	27.	530012452	Assy-Crankshaft	46.	530071466	Kit-Starter Pulley
8.	530071458	Gasket-Baffle (kit)	28.	530071458	O-ring-C/case (kit)	47.	545079001	Fan Housing
9.	530071458	Gasket-Cylinder (kit)	29.	545064601	Cover-Crankcase	48.	530015810	Screw
10.	530071457	Kit-Cylinder	30.	530015810	Screw	49.	530071459	Foam-182mm (kit)
11.	530019182	Grommet-Ign. Module	31.	530071459	Foam-219mm (kit)	50.	530071458	Kit-Gasket (page 2 incl. 2, & 5)
12.	530016357	Screw-Ignition Module	32.	530029182	Eyelet-Flange	51.	530071459	Kit-Foam Seals (page 5 incl. 8,9, & 28)
13.	530035505	Ignition Module	33.	530071467	Kit-Rope (Incl. 35)			
14.	530071833	Kit-Piston (Incl. 15 & 16)	34.	530049488	Handle-Starter			
15.	530055120	Piston Ring	35.	530016391	Screw-Rope			
16.	530015162	Retainer-Piston Pin	36.	530016402	Washer-Belleville			
17.	530069945	Assy-Connecting Rod	37.	530626605	Nut			
18.	530019264	Seal-Crankcase	38.	530402043	Spring-Return Cover			
19.	530055728	Bearing-Outer	39.	530049313	Inlet Door			
20.	530015941	Retainer Ring-C'chaft						

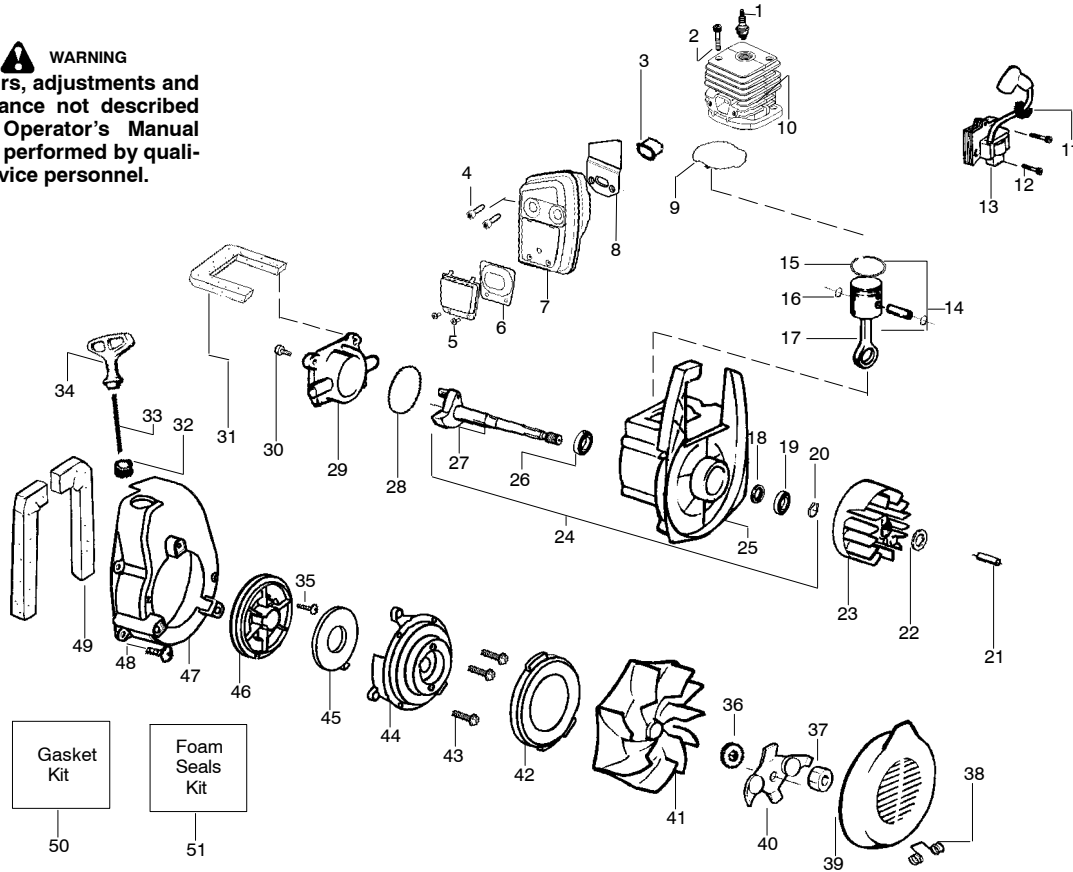
✓ = NEW PART NUMBER FOR THIS IPL      ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530163936		<b>PARTNER</b> ® PARTS LIST	MODEL(s) BV 25
DATE 12/15/06	Replaces 530163936 - 7/26/06		<b>Note:</b> Illustration may differ from actual model due to design changes

# TYPE 3



**WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

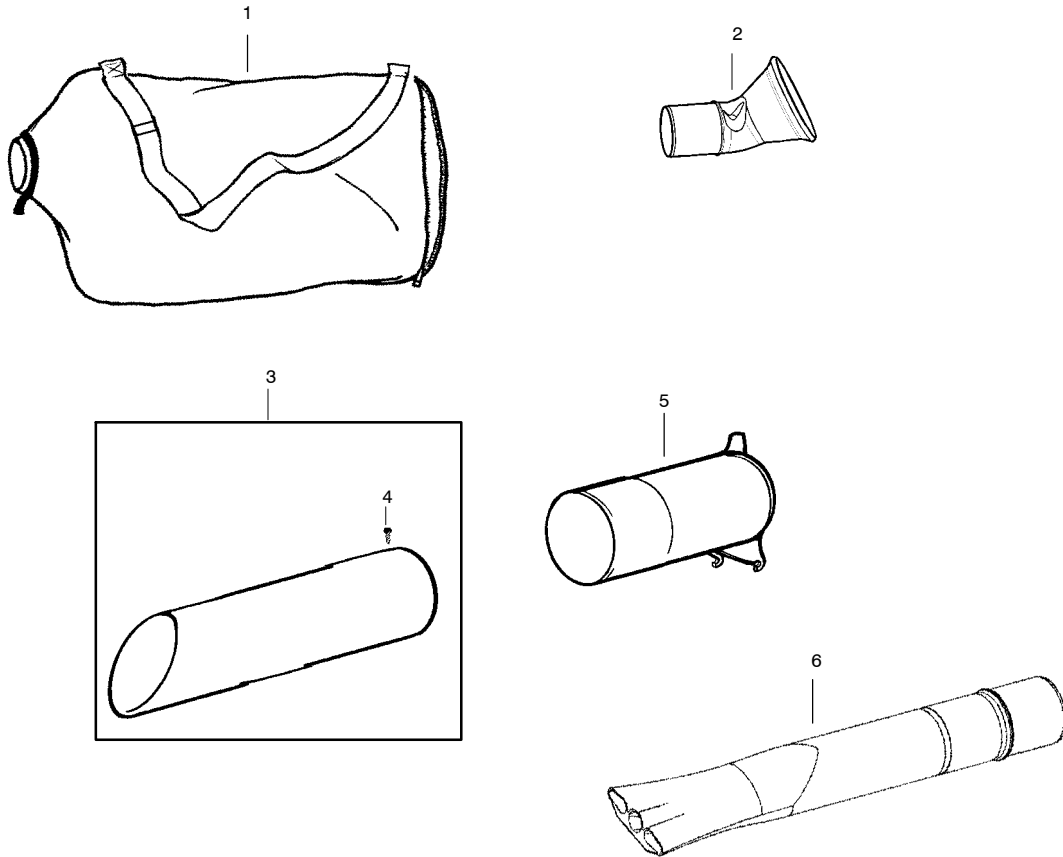


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	952030249	Spark Plug (RCJ-6Y)	21.	530016190	Spacer-Flywheel	40.	530095461	Assy-Mulch Blade
2.	530015953	Screw	22.	530015149	Washer	41.	530069817	Assy-Impeller
3.	530055191	Insulator-Heat	23.	530039209	Assy-Flywheel	42.	530056625	Seal-Ring
4.	530016387	Screw-Muffler-Internal	24.	530071456	Assy-Crankcase/Crank shaft (incl. 20,25,27)	43.	530016349	Screw
5.	530015241	Screw	25.	530012492	Assy-Crankcase (Incl. 18,19,26)	44.	530055101	Housing-Pulley
6.	530071593	Kit-Spark Screen (incl. #5)	26.	530032125	Bearing-Inner	45.	530042086	Spring-Starter
7.	530071834	Kit-Muffler (incl. 4,5,6, & 8)	27.	530012452	Assy-Crankshaft	46.	530071466	Kit-Starter Pulley
8.	530071458	Gasket-Baffle (kit)	28.	530071458	Cover-Crankcase	47.	530055102	Fan Housing
9.	530071458	Gasket-Cylinder (kit)	29.	545064601	Kit-Rope-Crankcase	48.	530015810	Screw
10.	530071457	Kit-Cylinder	30.	530015810	Screw	49.	530071459	Foam-182mm (kit)
11.	530019182	Grommet-Ign. Module	31.	530071459	Foam-219mm (kit)	50.	530071458	Kit-Gasket (page 3 incl. 2, & 5) (page 6 incl. 8,9, & 28)
12.	530016357	Screw-Ignition Module	32.	530029182	Eyelet-Flange	51.	530071459	Kit-Foam Seals (page 3 incl. 1,14,31) (page 6 incl. 31 & 49)
13.	530035505	Ignition Module	33.	530071467	Kit-Rope (Incl. 35)			
14.	530071833	Kit-Piston (Incl. 15 & 16)	34.	530049488	Handle-Starter			
15.	530055120	Piston Ring	35.	530016391	Screw-Rope			
16.	530015162	Retainer-Piston Pin	36.	530016402	Washer-Belleville			
17.	530069945	Assy-Connecting Rod	37.	530626605	Nut			
18.	530019264	Seal-Crankcase	38.	530402043	Spring-Return Cover			
19.	530055728	Bearing-Outer	39.	530049313	Inlet Door			
20.	530015941	Retainer Ring-C'chaft						

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PARTS LIST NO. 530163936		<b>PARTNER</b> ® PARTS LIST	MODEL(s) BV 25
DATE 12/15/06	Replaces 530163936 - 7/26/06		<b>Note:</b> Illustration may differ from actual model due to design changes

**Assy - Vacuum**

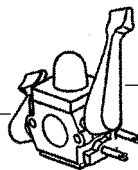


Ref.	Part No.	Description
1.	530095564	Assy-Vac. Bag w/strap
2.	545086401	Tube-Elbow Vac
3.	530071970	Kit-Lower Vac Tube (Incl. 4)
4.	530402528	Screw
5.	530056901	Tube-Upper Vac
6.	530095593	Tube-Blower

**Kit - Carburetor Assy # 530071632 - C1Q-W11C (zama)**

**Kit - Carburetor Assy # 530071775 - WT-606 (walbro)**

530071716 - Kit - Choke Lever (zama)  
530071725 - Kit - Choke Lever (walbro)



530071715 - Kit - Throttle Lever (zama)  
530071726 - Kit - Throttle Lever (walbro)

**Note: No Repair kits are available for this carburetor, please order the complete assembly part number**

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530163936		<b>PARTNER</b> ® PARTS LIST	MODEL(s) BV 25
DATE 12/15/06	Replaces 530163936 - 7/26/06		<b>Note:</b> Illustration may differ from actual model due to design changes

**★★★★★ Service Reference (Item #3, Page #3) ★★★★★**

We are constantly trying to make product improvements. As a result of this, your unit may or may not have a heat insulator. This insulator is not required on NON-CATALYST units. The insulator is shown as a reference only.

