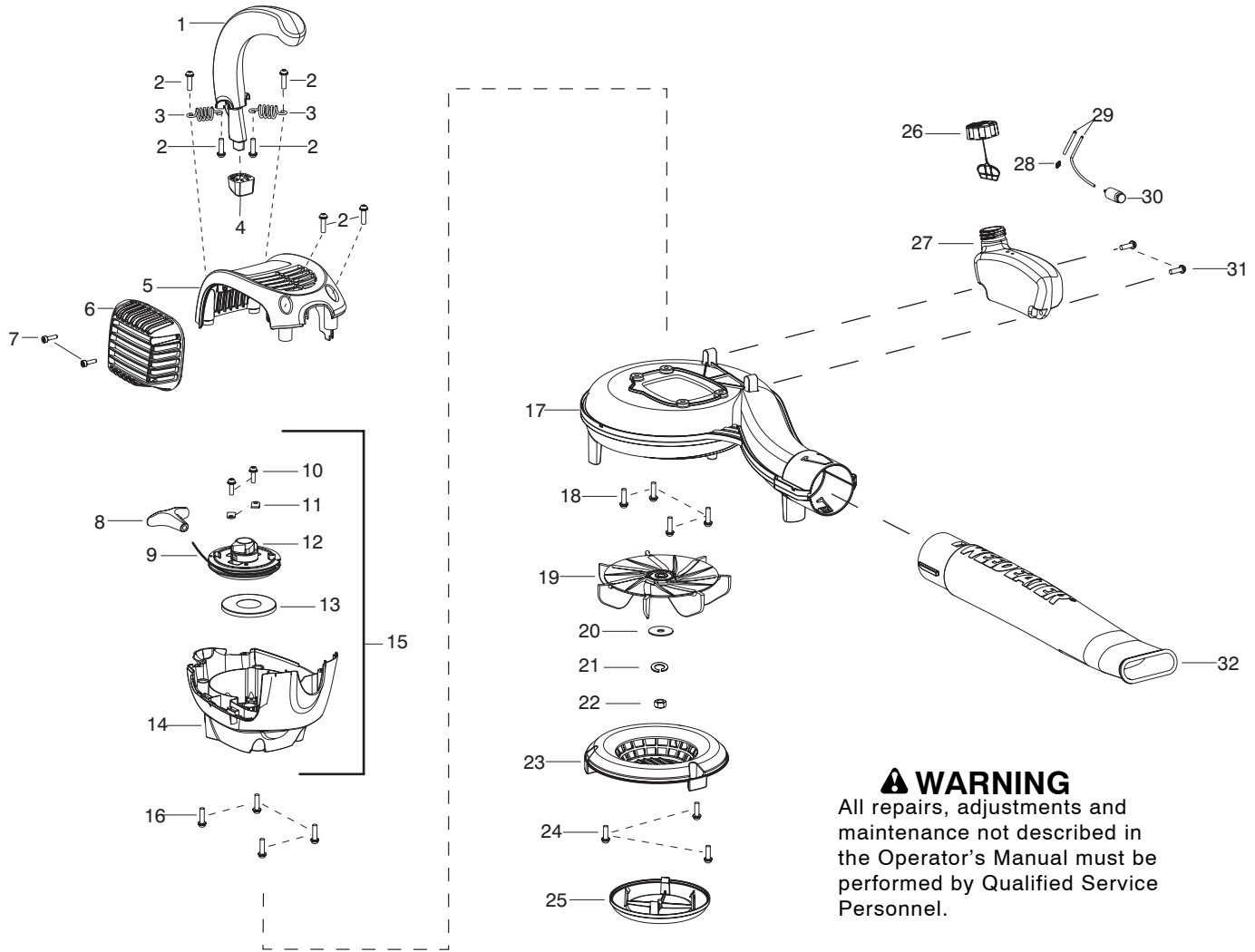


**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by Qualified Service Personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016386	Screw	24.	545180866	Gasket - Muffler (kit)
2.	530057954	Assy - Rear Plug (Incl. 3)	25.	545210501	Shield - Muffler
3.	545180866	O-Ring - Rear Plug (kit)	26.	530071544	Kit - Spark Arrestor
4.	545180861	Kit - Crankshaft / Crankcase (Incl. 5,8,10)	27.	530015241	Screw
5.	545091101	Assy - Crankshaft	28.	530012541	Cylinder - Machined (25cc)
6.	530032125	Bearing - Inner	29.	530015953	Screw - Cylinder
7.	530019264	Seal - Crankshaft	30.	952030249	Accy - Spark Plug (RCJ-6Y)
8.	545197401	Assy - Crankcase (Incl. 6,7,9)	31.	530058709	Bulb - Purge
9.	530055728	Bearing - Outer	32.	545180868	Kit - Throttle
10.	530015941	Ring - Crankshaft Retainer	33.	545180866	Seal - Cylinder/Carb. Adapter (kit)
11.	545197301	Assy - Flywheel	34.	545197001	Adapter - Carburetor
12.	530015149	Washer	35.	530016441	Screw
13.	545113701	Spacer - Flywheel	36.	545180866	Gasket - Carburetor (kit)
14.	530016357	Screw	37.	545180864	Kit - Carburetor Assy.
15.	545158001	Module - Ignition	38.	545180869	Kit - Choke
16.	545180866	Seal - Crankcase / Cylinder (kit)	39.	545193501	Base - Air Box
17.	530071833	Kit - Piston (Incl. 18,20)	40.	530016429	Screw
18.	530015162	Retainer - Wrist Pin	41.	530036575	Filter - Foam Air
19.	530069945	Kit - Connecting Rod	42.	545193601	Cover - Air Box
20.	530055120	Ring - Piston	43.	545180866	Kit - Gasket (Incl. 3,16,24,33,36)
21.	530071785	Kit - Piston and Rod (Incl. 17,19)			
22.	545180865	Kit - Muffler (Incl. 23,24,25,26,27)			
23.	530016338	Screw - Muffler			

✓ = New Part Number For This IPL

★ = Refer to the Service Reference Indicated for more information. (Located at the END of the IPL)



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Ref.	Part No.	Description	Ref.	Part No.	Description
1.	545197801	Assy - Handle (Incl. qty. 2 of ref. 2,3)	21.	530092322	Washer - Lock
2.	530015814	Screw	22.	530626605	Nut
3.	545206801	Spring - Isolator	23.	545192901	Cover - Inlet
4.	545203101	Isolator - Handle	24.	530015880	Screw
5.	545192601	Housing - Upper Engine	25.	530057996	Deflector - Intake
6.	525433201	Assy - Muffler Guard	26.	530014347	Cap - Fuel (w/retainer)
7.	530016449	Screw	27.	545197701	Assy - Fuel Tank (Incl. 26,28,29,30)
8.	530054834	Handle - Starter	28.	530023877	Fitting - Fuel Line
9.	545180862	Kit - Rope	29.	530069599	Kit - Fuel Line (Incl. 28)
10.	530015775	Screw - Retainer	30.	530014362	Assy - Fuel Pick-up
11.	530027523	Retainer	31.	530015880	Screw
12.	545180863	Kit - Starter Pulley (Incl. 10,11)	32.	545193701	Tube - Blower
13.	545054901	Spring - Starter	<b>Not Shown</b>		
14.	526480601	Assy - Fan housing with bearing	545186729	Manual	
15.	545196201	Assy - Lower Engine Housing (Incl. 10,11,12,13,14)	545216201	Decal - Warning	
16.	530015810	Screw	525485301	Decal - Entanglement Warning	
17.	545203001	Assy - Scroll Housing	522928601	Decal - Spark Arrestor Warning	
18.	530015814	Screw			
19.	545193301	Assy - Impeller			
20.	545164501	Washer - Impeller			

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